#### STANDARD PACKAGES AND LENGTHS

Conductors are packaged on the appropriate standard reel (or alternate) in standard lengths (subject to manufacturing tolerances) as specified on product data and price sheets. One length per reel. Packages for aluminum products comply with proposed packaging of Aluminum Association standard publication #53. "Packaging Standards for Aluminum Conductor and ACSR."

#### NON-STANDARD PACKAGES AND LENGTHS

Non-Standard conductor lengths and reels are available from Southwire, subject to special inquiry. Contact your Southwire representative.

#### SOUTHWIRE REEL CLASSIFICATION

A Southwire reel is designed to be suitable for use with the materials that will be packaged on it. According to its function and features, each reel design is assigned a series of numbers and letters which serve to define its purpose. The following explanation of Southwire reel nomenclature, in addition to the data charts contained in this section of the catalog, provide an accurate general delineation of Southwire standard reel packages.

#### **REEL SERIES**

"A" series reels are nailed-wood, designed for use with bare all-aluminum, aluminum alloy, and ACSR products. "C" series reels are nailed-wood, reinforced for use with heavier products such as copper and steel. "N" series reels are plywood and nailed-wood, designed for use with lighter loads of weatherproofed, insulated, and multiplex products. "E" and "G" series are plywood, designed for use with building wire products. "S" series reels are steel, designed for heavy loads and long lengths of AAC and ACSR.

#### **REEL SIZE DESIGNATION**

The size of a particular reel in thousands of cubic inches is denoted by the number in each reel classification. For example, "A-99" represents an "A" series reel with a volume of 99,000 cubic inches.

#### **EXPORT REELS**

Export reels are designed by the suffix "E" in addition to the standard reel designation. All reels with an "E" suffix are treated with a wood preservative and are designed to withstand the expected load and handling requirements of export shipment. For example, "A-38E" represents an "A" series reel with a volume of 38,000 cubic inches, designed and treated for exportation.

#### **NON-STANDARD REELS**

Reels specially designated to satisfy customer specifications and requirements are designated by a suffix (other than "E") in addition to the standard reel designation. For example, "A-38A" represents a specially designed "A" series reel, with a volume of 38,000 cubic inches.

#### **PACKAGE PROTECTION**

The following types of protection are provided by Southwire for material shipped on reels. Package types as defined comply with NEMA specification WC26-1984. Product price sheets contained in this catalog specify package types for each product group.

#### **TYPE I: NO PROTECTION NEEDED**

For products which require no further protection, none is provided unless requested by the customer.

#### TYPE II: PHYSICAL PROTECTION

A solid fiberboard overwrapping is used on products requiring protection against physical damage in transit and to provide protection against weathering.



#### TYPE III: HEAVY-DUTY PHYSICAL PROTECTION

Multiple layers of Type II fiberboard are used to provide increased protection against physical damage in transit and to provide protection against weathering.

#### TYPE IV: EXTRA-HEAVY-DUTY PHYSICAL PROTECTION

Wood lags are used, when required by customer, to provide protection against physical damage in transit and protection against weathering.

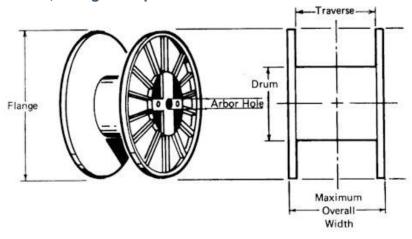
#### **REEL IDENTIFICATION**

Reels are stenciled with "Southwire." Tags, attached to each reel, contain the following information:

- Name of manufacturer: SOUTHWIRE
- Description of product
- Footage
- · Gross, tare, and net weights
- Southwire stock number
- Name of operator
- Date of manufacture



#### STEEL REELS (Returnable, Charges Required -See Terms and Conditions of Sales)



| Reel Designation |                |                | Di               | Amman Mainlet  |                       |                  |                         |              |
|------------------|----------------|----------------|------------------|----------------|-----------------------|------------------|-------------------------|--------------|
| Alum,<br>Assoc.+ | SW Class       | Flange         | Traverse         | Drum           | Max. Overall<br>Width | Arbor<br>Hole    | Approx. Weight (lbs)    | Charges      |
|                  | S-1013         | 158            | 86               | 90             | 95.5                  | 7.625            | 4598                    | \$16,710.00  |
|                  | S-1100         | 158            | 83               | 80             | 94.5                  | 7.625            | 3941                    | \$21,060.00  |
| RMT 84.36        | S-120          | 84             | 36               | 42             | 43                    | 5.25             | 895                     | \$2,150.00   |
| RMT 84.45        | S-153          | 84             | 45               | 42             | 52.5                  | 5.25             | 930                     | \$2,280.00   |
| RMT 90.45        | S-187          | 90             | 45               | 42             | 52.5                  | 5.25             | 1030                    | \$2,470.00   |
|                  | S-224          | 90             | 45               | 42             | 52.5                  | 5.25             | 984                     | \$2,470.00   |
|                  | S-235          | 90             | 44               | 38             | 52                    | 5.25             | 990                     | \$2,930.00   |
|                  | S-249          | 90             | 60               | 42             | 68                    | 5.25             | 1176                    | \$2,540.00   |
|                  | S-282          | 90             | 60               | 46             | 68                    | 5.25             | 1268                    | \$2,470.00   |
|                  | S-299          | 90             | 60               | 42             | 68                    | 5.25             | 1016                    | \$2,800.00   |
| RMT 96.60        | S-300          | 96             | 60               | 42             | 68                    | 5.25             | 1082                    | \$2,800.00   |
|                  | S-300A         | 96             | 60               | 42             | 68                    | 5.313            | 1573                    | \$4,290.00   |
|                  | S-400          | 110            | 70               | 60             | 78                    | 5.25             | 1770                    | \$4,160.00   |
|                  | S-422          | 108            | 74               | 56             | 82                    | 5.25             | 1762                    | \$4,160.00   |
|                  | S-431          | 118            | 85               | 78             | 94.5                  | 7.625            | 3677                    | \$10,080.00  |
|                  | S-435          | 102            | 68               | 47             | 77.37                 | 5.25             | 1278                    | \$3,640.00   |
|                  | S-600          | 118            | 85               | 60             | 94.5                  | 7.625            | 2825                    | \$8,650.00   |
|                  | S-62           | 60             | 28               | 28             | 34.5                  | 3                | 340                     | \$1,240.00   |
|                  | S-622          | 126            | 86               | 72             | 95                    | 7.625            | 3494                    | \$9,620.00   |
|                  | S-650          | 138            | 85               | 88             | 94.5                  | 7.625            | 4075                    | \$11,250.00  |
|                  | S-740          | 138            | 85               | 80             | 94.5                  | 7.625            | 3654                    | \$10,990.00  |
| RM 66.32         | S-77           | 66             | 32               | 36             | 38                    | 3                | 400                     | \$1,370.00   |
|                  | S-869          | 158            | 86               | 110            | 95.5                  | 7.625            | 3504                    | \$10,080.00  |
|                  | S-906          | 158            | 88               | 100            | 94.6                  | 5.25             | 6945                    | \$14,170.00  |
| RM 68.38         | S-99           | 68             | 38               | 36             | 44.75                 | 3.125            | 444                     | \$1,500.00   |
| +"RM" is t       | he Aluminum As | ssociation cod | e designation fo | r returnable m | etal reels, and "RM   | T" is for return | able metal reels with I | -beam tires. |

#### TOROIDAL STEEL REEL: ONE-PIECE WELDED

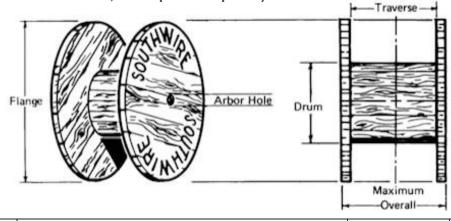
Fabricated from commercial quality hot-rolled steel sheet and bar. Tires of each reel are fabricated from either flat bar or I-beam. Components of each reel are welded together. Reel finish consists of high-pressure hot phosphate wash and bonding agent. Final Coat is water reducible alkyd enamel paint with rust inhibitors, applied 3.5-4.0 mils thick wet, dries to 1.5-2.0 mils. Sizes range from 60" to 96" diameter (flange). Used for shipping bare and insulated aluminum and copper products. These reels comply with the general requirements of Aluminum Association standard publication #53, "Packaging Standards for Aluminum Conductor and ACSR."

#### **RETURNABLE REEL POLICY**

Use of returnable steel reels must be in accordance with Southwire Terms and Conditions of Sale, Returnable Reel/Returnable Property Policy.



### Wooden Reels (Non-Returnable, No Deposit Required)



| Reel Designation |          |        | Dii      | mensions (ir | nches)             | Approx. Weight |                     |                   |  |
|------------------|----------|--------|----------|--------------|--------------------|----------------|---------------------|-------------------|--|
| Alum,<br>Assoc.+ | SW Class | Flange | Traverse | Drum         | Max. Overall Width | Arbor<br>Hole  | (lbs)               | Material          |  |
| NR 30.22         | A-10     | 30     | 22       | 16           | 25                 | 3.125          | 66                  | NAILED WOOD REEL. |  |
|                  | A-11     | 30     | 23       | 17           | 26                 | 3.125          | 60                  | NAILED WOOD REEL  |  |
| NR 42.28         | A-29     | 42     | 28       | 21           | 32                 | 3.125          | 154                 | NAILED WOOD REEL  |  |
| NR 48.28         | A-38     | 48     | 28       | 24           | 32                 | 3.125          | 212                 | NAILED WOOD REEL  |  |
| NR 60.28         | A-62     | 60     | 28       | 28           | 34                 | 3.125          | 397.45              | NAILED WOOD REEL  |  |
| NR 66.28         | A-76     | 66     | 28       | 30           | 34                 | 3.125          | 473.18              | NAILED WOOD REEL  |  |
|                  | A-99     | 68     | 38       | 36           | 44                 | 3.125          | 536.2               | NAILED WOOD REEL  |  |
|                  | C-1      | 23     | 8        | 12           | 11                 | 3.125          | 29.27               | NAILED WOOD REEL  |  |
|                  | C-3      | 23     | 10       | 12           | 13                 | 3.125          | 30.32               | NAILED WOOD REEL  |  |
|                  | C-5      | 23     | 17       | 12           | 20                 | 3.125          | 33.97               | NAILED WOOD REEL. |  |
|                  | C-10     | 31     | 19       | 16           | 22.5               | 3.125          | 66.41               | NAILED WOOD REEL. |  |
|                  | C-17     | 34     | 24       | 16           | 27.5               | 3.125          | 92                  | NAILED WOOD REEL  |  |
| NR 38.22         | C-18     | 38     | 22       | 20           | 25.5               | 3.125          | 99.06               | NAILED WOOD REEL  |  |
|                  | C-22     | 42     | 24       | 24           | 28.5               | 3.125          | 166.55              | NAILED WOOD REEL  |  |
|                  | C-29     | 46     | 24       | 24           | 30                 | 3.125          | 250                 | NAILED WOOD REEL  |  |
|                  | G898     | 11.75  | 10       | 5            | 11.25              | 2              | 2.75                | PLYWOOD SPOOL     |  |
|                  | G-1.235  | 13.5   | 10       | 5            | 11.25              | 2              | 3                   | PLYWOOD SPOOL     |  |
|                  | G-1.762  | 15.75  | 10       | 5            | 11.25              | 2              | 4.75                | PLYWOOD SPOOL     |  |
|                  | G-2.333  | 15.75  | 13.25    | 5            | 14.5               | 2              | 5                   | PLYWOOD SPOOL     |  |
|                  | H-13     | 36     | 16.38    | 18           | 19.38              | 3.125          | 76                  | NAILED WOOD REEL  |  |
|                  | N-1      | 15.75  | 7        | 8            | 8.25               | 3.125          | 6                   | PLYWOOD REEL      |  |
|                  | N-2      | 15.75  | 14       | 8            | 15.25              | 3.125          | 7                   | PLYWOOD REEL      |  |
|                  | N-3      | 23.75  | 10       | 12           | 11.88              | 3.125          | 16                  | PLYWOOD REEL      |  |
|                  | N-5      | 23.75  | 17       | 12           | 18.5               | 3.125          | 20                  | PLYWOOD REEL      |  |
|                  | N-7      | 30     | 17       | 17           | 20                 | 3.125          | 50                  | NAILED WOOD REEL  |  |
|                  | N-7P     | 23.75  | 22       | 12           | 25                 | 3.125          | 30                  | PLYWOOD WOOD REEL |  |
|                  | N-11     | 28     | 21       | 11           | 24                 | 3.125          | 49                  | NAILED WOOD REEL  |  |
|                  | N-15     | 32     | 22       | 14           | 25                 | 3.125          | 62.4                | NAILED WOOD REEL  |  |
|                  | N-19     | 34     | 26.5     | 15           | 29.5               | 3.125          | 73                  | NAILED WOOD REEL  |  |
|                  | N-24     | 36     | 28       | 14           | 31.75              | 3.125          | 83                  | NAILED WOOD REELS |  |
|                  | N-29     | 40     | 28       | 16           | 31                 | 3.125          | 96                  | NAILED WOOD REEL  |  |
|                  | N-34     | 42     | 29       | 17           | 32.75              | 3.125          | 114                 | NAILED WOOD REEL  |  |
|                  | N-37     | 45     | 30       | 21           | 34.75              | 3.125          | 168                 | NAILED WOOD REEL  |  |
|                  | N-48     | 50     | 30       | 21           | 34                 | 3.125          | 198                 | NAILED WOOD REEL  |  |
|                  | N-62     | 58     | 30       | 27           | 34.5               | 3.125          | 303                 | NAILED WOOD REEL  |  |
| NR 66.28         | N-76     | 66     | 28       | 30           | 32.5               | 3.125          | 369.84              | NAILED WOOD REEL  |  |
|                  | N-99     | 68     | 38       | 36           | 44                 | 3.125          | 562                 | NAILED WOOD REEL  |  |
|                  |          |        |          |              |                    |                | n-returnable reels. |                   |  |





#### **ALL WOOD REEL**

Reel flanges are two-ply; layers nailed together at 90° angles. Used for shipping medium to heavy loads of bare and insulated copper or aluminum, in addition to steel products.

#### **PLYWOOD REEL**

Reel flanges are fabricated from plywood. Drums normally consist of one-piece laminated fiberboard tubing in "G" series and shaped wooden staves in "N" series. Used for shipping light to medium loads of covered or insulated aluminum or copper products.

#### **STEEL HUBS**

Steel hubs are used on heavier reels to provide the extra durability necessary for dependable loading and payoff. Hubs are generally the pressed-in type. Other types are available upon special inquiry.

